

Work Order ID 113474

February-19-14 7:57:01 AM

113474

Page 1

Item ID: D350-561-141

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Single Mirror Installation RH

Start Date: 2/19/14 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 2/21/14 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
N/A	Rev N/A	*SP

100	DOCUMENT CONTROL	0.00	DAS 6 9-89			2		MLT 14-02-21	
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-561-141		CHG003						

14-2-24

105	Pick Kit	0.00							
105									
Packaging	Memo	0.00				2x		14-2-20	
Packaging									

DAS
31
9-89

110	QC4- 100% Inspect kits for completeness	0.00	DAS 6 9-89						
110									
QC	Memo	0.00				2			
Quality Control									

14-2-24

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Item ID: D350-561-141

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Single Mirror Installation RH

Start Date: 2/19/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/21/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging					2	14-2-24		<i>AS</i>
Packaging	Memo	0.00							6
Packaging	Identify and pack for shipping as per PPP D350-561-141								9-89
130		0.00							
130	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

MF
14-2-24

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Work Order ID: 113474

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Parent Item: D350-561-141

D350-561-141

Parent Item Name: Single Mirror Installation RH

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev
B 10.02.16 per ecn 10-523 EC verified by: DD IPP Rev:C add pick kit
DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD
DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2011-101 *D2011-101* Mirror		Manufactured	No			105	Each	41.0000	2				DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				2					DAS 31 9-89
				106348				2					
				ST179				39					
				110655				39					
D2012-105 *D2012-105* Arm (31.06)		Manufactured	No			105	Each	6.0000	1	2			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST227				6					DAS 31 9-89
				100856				4					
				104253				1					
				89190				1					
D2012-107 *D2012-107* Clevis		Manufactured	No			105	Each	71.0000	1	2			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST003				45					DAS 31 9-89
				89927				45					
				WA004				26					
				107925				10					
				108710				16					

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Work Order ID: 113474

113474

Parent Item: D350-561-141

D350-561-141

Parent Item Name: Single Mirror Installation RH

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 2.00

Required Qty: 2.00

D2012-111	Manufactured	No	105	Each	12.0000	1	2	DAS 26 9-89
D2012-111								
Bracket								

DAS
6
9-89

Location	Loc Qty	Loc Code
ST003	12	
101080	3	
104387	5	
97282	4	

D2012-115	Manufactured	No	105	Each	19.0000	2	DAS 26 9-89
D2012-115							
Bracket, Clevi							

DAS
6
9-89

Location	Loc Qty	Loc Code
ST003	19	
101772	7	
105099	12	

D2022-101	Manufactured	No	105	Each	210.0000	4	DAS 26 9-89
D2022-101							
Spacer							

DAS
6
9-89

Location	Loc Qty	Loc Code
ST004	210	
103016	50	
106235	24	
107903	80	
92861	4	
98450	52	

D3629-1	Manufactured	No	105	Each	11.0000	2	DAS 26 9-89
D3629-1							
Bracket							

DAS
6
9-89

Location	Loc Qty	Loc Code
ST059	11	
104258	9	
94588	2	

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Shop Packet Print

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D350-561-141

Parent Item Name: Single Mirror Installation RH

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 2.00

Required Qty: 2.00

D3635-1	Manufactured	No	105	Each	35.0000	2	DAS 26 9-89
---------	--------------	----	-----	------	---------	---	-------------------

D3635-1

Gasket
DAS
6
9-89

Location

Loc Qty

Loc Code

ST060

35

94552

35

2x

DAS
31
9-89

D3646-1	Manufactured	No	105	Each	5.0000	2	DAS 26 9-89
---------	--------------	----	-----	------	--------	---	-------------------

D3646-1

Arm

DAS
6
9-89

Location

Loc Qty

Loc Code

ST227

5

101105

1

103689

3

92872

1

2x

DAS
31
9-89

D3646-3	Manufactured	No	105	Each	2.0000	2	DAS 26 9-89
---------	--------------	----	-----	------	--------	---	-------------------

D3646-3

Arm DAS
6
9-89

Location

Loc Qty

Loc Code

ST227

2

99383

2

2x

DAS
31
9-89

D4070-041	Manufactured	No	105	Each	22.0000	4	DAS 26 9-89
-----------	--------------	----	-----	------	---------	---	-------------------

D4070-041

Clamp

Location

Loc Qty

Loc Code

ST457

22

102950

22

4x

DAS
31
9-89

14-2-20

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Parent Item Name: Single Mirror Installation RH

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D350-561-141

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 2.00

Required Qty: 2.00

AN3-5A
AN3-5A
Bolt

Purchased

No

105

Each

1,237.000

6

12

DAS
26
9-89

**

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

97

117423

97

ST511

970

m126559

970

ST512

170

124561

170

12x

DAS
31
9-89

AN3-6A
AN3-6A
Bolt

Purchased

No

105

Each

114.0000

1

2

DAS
26
9-89

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST511

114

M127044

114

2x

DAS
31
9-89

AN4-5A
AN4-5A
BOLT

Purchased

No

105

Each

443.0000

6

DAS
26
9-89

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST355

443

120562

343

m127817

100

6x

DAS
31
9-89

AN4-10A
AN4-10A
Bolt

Purchased

No

105

Each

106.0000

2

DAS
26
9-89

**

14-2-20

Location

Loc Qty

Loc Code

ST355

106

M127070

31

M127815

75

1x

DAS
31
9-89

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Parent Item Name: Single Mirror Installation RH

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D350-561-141

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J Purchased

No

105

Each

2,045.000

16

DAS

NAS1149D0363.I

Washer

**

26

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

2022

m126319

830

m127813

1192

DAS
31
9-89

NAS1149D0463J

Purchased

No

105

Each

5,445.000

16

DAS

NAS1149D0463.I

WASHER

**

26

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST294

1045

M127693

1045

ST510a

4400

M127813

1400

M127904

3000

DAS
31
9-89

MS21042L3

Purchased

No

105

Each

3,946.000

8

DAS

MS21042L3

Nut

**

26

9-89

14-2-20

DAS
6
9-89

Location

Loc Qty

Loc Code

ST314

2991

M127410

2940

M127831

41

xxxxx

10

ST506

955

123900

955

DAS
31
9-89

8x

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Parent Item: D350-561-141

D350-561-141

Parent Item Name: Single Mirror Installation RH

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

105

Each

3,339.000

4

8

DAS

MS21042L4

Locknut

**

14-2-20

26

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

48

m126333

48

ST509

3280

m127255

1280

m127813

2000

ST518

11

m127376

11

8x

DAS
31
9-89

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1			1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1							D2012-105	Arm
					1		D2012-106	Arm
2					1		D2012-107	Clevis
1							D2012-109	Bracket
1					1		D2012-111	Bracket
4		2					D2012-113	Clamp
1					1		D2012-115	Bracket
4					2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*			1*		D3014-1	Locknut
					1		D3629-1	Bracket
					1		D3635-1	Gasket
		2					D3635-3	Gasket
							D3646-1	Arm
					1		D3646-2	Arm
							D3646-3	Arm
					1		D3646-4	Arm
					2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2			6		AN3-5A	Bolt
1					1		AN3-6A	Bolt
2					1		AN4-10A	Bolt
3					3		AN4-5A	Bolt
14		4			8		AN960JD10	Washer
9		2			8		AN960JD416	Washer
1*		1*			1*		AN960JD416L	Washer
5		2			4		MS21042L3	Nut (or MS21042-3)
5					4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR